



— 贯通 —

郑州贯通五金机电有限公司
ZHENGZHOU OSD HARDWARE&MACHINERY CO.,LTD



贯通五金机电

金刚石各类刀具

焊机/焊架/钻头/切割机/钻孔机

OSD HARDWARE & MACHINERY

打造国际

一站式贸易平台



郑州贯通五金机电有限公司

OSD HARDWARE & MACHINERY



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企业简介》

郑州贯通五金机电有限公司
ZHENGZHOU OSD HARDWARE&MACHINERY CO.,LTD

郑州贯通五金机电公司创建于2013，坐落于郑州，郑州，河南省省会，是中国中部地区重要的中心城市。

我们公司主要产品有金刚石刀具焊接机，焊架，刀齿，基体，钻头，切墙机，钻孔机等五金工具机械。涉及10多个系列，50多个型号，广泛用于工业制造及大型基础设施建设。

贯通公司始终将产品品质放在首位，把诚信服务，双赢理念铭刻心中，并不断创新和超越。

Zhengzhou OSD Hardware&Machinery Co., Ltd,was founded in 2013, located in Zhengzhou city, Zhengzhou city is capital of Henan Province. Which is an important central

COMPANY PROFILE

city in China.Our company main products are diamond tools welding machine,welding machine stand, diamond segment, barrel of core drill bits , core drill bits, wall cutting machine, drilling machine and other tools and machineries, involving more than 10 series,more than 50 models, are widely used in industrial manufacturing and large infrastructure.

Our company will always give top priority to product quality, integrity services, win-win concept engraved heart, and constant innovation and beyond.

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金刚石刀具焊接机



1

OSD-GP-30

适用范围/The Scope of application

主要用于：工程薄壁钎焊，金刚石锯片焊接，小件金属热处理
Usage:For welding the diamond core bits, diamond segments and small metals items

主要特点/Main Feature

1. 具有耗电量，小件加热速度快。
 2. 焊接工程薄壁钻，每颗钻齿只要2-3 S。
 3. 全负载，24小时连续作业。
1. low power consumption,fast heating speed for small items.
2. 2-3 seconds for welding 1 pieces of diamond core drill bits .
3. 24 hours working with 100% full load .



2

OSD-GP-40

适用范围/The Scope of application

主要用于：金刚石锯片焊接，硬质合金刀具钎焊，小件金属热处理
Usage:For welding the diamond segments , cemented carbide and small metals items

主要特点/Main Feature

1. 加热速度快,焊接中径片刀头只需3-5S。
 2. 全负载，24小时连续作业。
1. fast heating speed,3-5 seconds for 1 pieces of segments of saw blade of medium size.
2. 24 hours working with 100% full load .



3

OSD-GP-50

适用范围/The Scope of application

主要用于：金刚石锯片焊接，硬质合金刀具钎焊，大件金属热处理
Usage:For welding the diamond segments , cemented carbide tools and big metals items

主要特点/Main Feature

1. 50A大功率设计，故障率低，经久耐用。
 2. 采用不锈钢外壳，耐腐蚀。
 3. 加热速度快,在保证电压稳定的条件下，焊直径1600锯片，每个刀头只需要4-5S；焊磨盘，每个刀头只需要8S左右。
 4. 全负载，24小时连续作业。
1. High power design,up to 50A current,low fault rate,durable and reliable.
2. Corrosion resistant stainless steel shell.
3. high heating speed:4-5 seconds for each diamond segment of 1600mm blade, 8 seconds for each diamond segments of grinding wheel. 4. 24 hours working with 100% full load .



4

OSD-SGP-26

适用范围/The Scope of application

主要用于：金刚石锯片焊接，硬质合金刀具钎焊，大件金属热处理
Usage:For welding the diamond segments , cemented carbide tools and big metals items

主要特点/Main Feature

1. 三相电大功率，故障率低，经久耐用
 2. 采用不锈钢外壳，耐腐蚀。
 3. 加热速度快,在保证电压稳定的条件下，焊直径1600锯片，每个刀头只需要3-5S；焊磨盘，每个刀头只需要6S-8S左右。
 4. 全负载，24小时连续作业。
 5. 环保设计，电网电压平衡。
1. High power design,three phases,low fault rate,durable and reliable.
2. Corrosion resistant stainless steel shell. 3. high heating speed:3-5 seconds for each diamond segment of 1600mm blade, 6-8seconds for each diamond segments of grinding wheel.
4. 24 hours working with 100% full load. 5. Environment friendly design, Anti-voltage instability.

High Frequency welding machine

型号/ Model	OSD-GP-30	OSD-GP-40	OSD-GP-50	OSD-SGP-26
主要参数/ Main parameters				
最大输入电流/ Max current:	30A	40A	50A	--
功率/ Power	8KW	10KW	12KW	26KW
电压/ Voltage	单项/Single phase AC 180V-250V	单项/Single phase AC 180V-250V	单项/Single phase AC 180V-250V	3 Phase AC 380V
震荡频率/ Oscillation frequency	30-100KHZ	30-100KHZ	30-100KHZ	30-100KHZ
净重/ Net weight	18Kg	20Kg	25Kg	30Kg
冷却水/ Cooling water	Pressure>0.2Mpa; Flow 2-5L/min	Pressure>0.2Mpa; Flow 2-5L/min	Pressure>0.2Mpa; Flow 2-5L/min	Pressure>0.2Mpa; Flow 2-5L/min
外形尺寸/ Size	460mm* 200mm* 350mm	460mm* 200mm* 350mm	460mm* 200mm* 350mm	460mm* 200mm* 350mm

焊接机架/Welding machine stand



1

两用焊机焊架/Dual-use manual welding machine stand

OSD-M

主要特点/Main Features

1. 简单易用，安装方便，保证焊接精度和焊接效率。
1. Easy to use and install, ensuring welding accuracy and welding efficiency.



2

钻头气动焊架/Pneumatic welding machine stand for core drill bits

OSD-PC-350

主要特点/Main Features

1. 双气缸夹紧，保证刀齿焊接精度。
2. 双气缸夹紧，保证基体焊接过程不受应力破坏。
3. 刀齿夹紧装置采用机械式几何对中，保证了对称度与准确性。
4. 操作方便，省时省力，普工简单培训就可操作。
1. The bits blanks are hold by dual cylinders, as to keep the welding precision of diamond segments .
2. The bits blanks are hold by dual cylinders, as to keep the welding process of barrel against the heating and the possible deformation of bits blank followed by .
3. The diamond segments clamp is mechanical centered, ensuring the symmetry and precision of the welding .
4. Easy to install and operate, save time and energy.



3

锯片气动焊架/Pneumatic welding machine stand for blade

OSD-PB-1200

主要特点/Main Features

1. 双气缸夹紧，保证刀齿焊接精度。
2. 双气缸夹紧，保证基体焊接过程不受应力破坏。
3. 刀齿夹紧装置采用机械式几何对中，保证了对称度与准确性。
4. 操作方便，省时省力，普工简单培训就可操作。
1. The blade blanks are hold by dual cylinders, as to keep the welding precision of diamond segments .
2. The blade blanks are hold by dual cylinders, as to keep the welding process of blade against the heating and the possible deformation of bits blank followed by .
3. The diamond segments clamp is mechanical centered, ensuring the symmetry and precision of the welding .
4. Easy to install and operate, save time and energy.



4

OSD-PB-2200

主要特点/Main Features

1. 双气缸夹紧，保证刀齿焊接精度。
2. 双气缸夹紧，保证基体焊接过程不受应力破坏。
3. 刀齿夹紧装置采用机械式几何对中，保证了对称度与准确性。
4. 操作方便，省时省力，普工简单培训就可操作。
1. The bits blanks are hold by dual cylinders, as to keep the welding precision of diamond segments .
2. The bits blanks are hold by dual cylinders, as to keep the welding process of barrel against the heating and the possible deformation of bits blank followed by .
3. The diamond segments clamp is mechanical centered, ensuring the symmetry and precision of the welding .
4. Easy to install and operate, save time and energy.

两用焊机焊架/Dual-use manual welding machine stand OSD-M

焊接范围	外形尺寸	净重
20mm-350mm for 钻头 300mm--1200mm for 锯片	850mm*750mm*1500mm	52kg
Welding range	Size	Net weight
20mm-350mm for core drill bits 300mm--1200mm for blades	850mm*750mm*1500mm	52kg

钻头气动焊架/Pneumatic welding machine stand for core drill bits OSD-PC-350

电压	功率	焊接范围	外形尺寸	垂直度	端面跳动	净重	气源压力	水源压力	流量
AC 220V	36W	20mm-350mm	850mm*750mm*1500mm	≤±0.03mm	≤±0.03mm	165Kg	0.5-0.8Mpa	≥0.2Mpa	2-5L/min
Voltage	Power	Application range	Size	Verticality	Face Runout	Net weight	Air source pressure	Cooling Water Pressure	Cooling Water flow
AC 220V	36W	20mm-350mm	850mm*750mm*1500mm	≤±0.03mm	≤±0.03mm	165Kg	0.5-0.8Mpa	≥0.2Mpa	2-5L/min

锯片气动焊架/Pneumatic welding machine stand for blade OSD-PB-1200

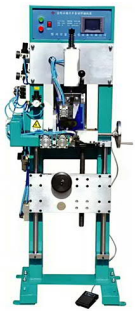
电压	功率	焊接范围	外形尺寸	垂直度	端面跳动	净重	气源压力	水源压力	流量
AC 220V	36W	300mm-1200mm	850mm*750mm*1500mm	≤±0.03mm	≤±0.03mm	165Kg	0.5-0.8Mpa	≥0.2Mpa	2-5L/min
Voltage	Power	Application range	Size	Verticality	Face Runout	Net weight	Air source pressure	Cooling Water Pressure	Cooling Water flow
AC 220V	36W	300mm-1200mm	850mm*750mm*1500mm	≤±0.03mm	≤±0.03mm	165Kg	0.5-0.8Mpa	≥0.2Mpa	2-5L/min

锯片气动焊架/Pneumatic welding machine stand for blade OSD-PB-2200

电压	功率	焊接范围	外形尺寸	垂直度	端面跳动	净重	气源压力	水源压力	流量
AC 220V	36W	300mm-2200mm	850mm*750mm*2500mm	≤±0.03mm	≤±0.03mm	195Kg	0.5-0.8Mpa	≥0.2Mpa	2-5L/min
Voltage	Power	Application range	Size	Verticality	Face Runout	Net weight	Air source pressure	Cooling Water Pressure	Cooling Water flow
AC 220V	36W	300mm-2200mm	850mm*750mm*2500mm	≤±0.03mm	≤±0.03mm	195Kg	0.5-0.8Mpa	≥0.2Mpa	2-5L/min



焊接机架/Welding machine stand



1

锯片半自动焊架/ Semi-automatic welding machine stand for blade

OSD-SA-1200
OSD-SA-2200

锯片全自动焊架/ Full-automatic welding machine stand for blade

OSD-FA-1200



2

OSD-SA-1200

OSD-SA-2200

OSD-FA-1200

OSD-HR-800

1

2

3

4



3

主要特点/Main Features

1. 本系列焊架采用电脑编程控制，能自动完成：高频焊机的加热，快速冷却，刀头夹的打开，夹紧，升降。
2. 双气缸夹紧，保证刀齿焊接精度。
3. 双气缸夹紧，保证基体焊接过程不受应力破坏。
4. 操作方便，省时省力，普工简单培训就可操作。

1. This series of welding frame using computer programming control, can be done automatically: high-frequency welding machine heating, rapid cooling, diamond segments holder open, clamping, up and down.
2. The blade blanks are hold by dual cylinders, as to keep the welding precision of diamond segments.
3. The blade blanks are hold by dual cylinders, as to keep the welding process of blade against the heating and the possible deformation of bits blank followed by .
4. Easy to install and operate, save time and energy.

金刚石锯片锤刀头机/Diamond Segment Hammer



4

OSD-HR-800

适用范围/The scope of application

主要用于：金刚石锯片基体旧刀齿拆卸

Usage: To remove the old diamond segments from used saw blade

主要特点/Main Features

1. 基体不变形，提高机体使用寿命。
2. 速度快，效率高，操作方便。
3. 自动拆卸报废刀齿。
4. 无导轨设计，提高机械使用寿命。

1. It doesnot damage the saw blank, will make work life of saw blank longer.
2. High work speed,easy to operate.
3. Full-automatic removing the useless diamond segments.
4. No slide rails , longer work life.



锯片半自动焊架/Semi-automatic welding machine stand for blade OSD-SA-1200

电压	功率	焊接范围	外形尺寸	垂直度	端面跳动	净重	气源压力	水源压力	流量
AC 220V	36W	300mm-1200mm	850mm*750mm*1500mm	≤±0.03mm	≤±0.03mm	165Kg	0.5-0.8Mpa	≥0.2Mpa	2-5L/min
Voltage	Power	Application range	Size	Verticality	Face Runout	Net weight	Air source pressure	Cooling Water Pressure	Cooling Water flow
AC 220V	36W	300mm-1200mm	850mm*750mm*1500mm	≤±0.03mm	≤±0.03mm	165Kg	0.5-0.8Mpa	≥0.2Mpa	2-5L/min

锯片半自动焊架/Semi-automatic welding machine stand for blade OSD-SA-2200

电压	功率	焊接范围	外形尺寸	垂直度	端面跳动	净重	气源压力	水源压力	流量
AC 220V	36W	300mm-2200mm	850mm*750mm*2500mm	≤±0.03mm	≤±0.03mm	210Kg	0.5-0.8Mpa	≥0.2Mpa	2-5L/min
Voltage	Power	Application range	Size	Verticality	Face Runout	Net weight	Air source pressure	Cooling Water Pressure	Cooling Water flow
AC 220V	36W	300mm-2200mm	850mm*750mm*2500mm	≤±0.03mm	≤±0.03mm	210Kg	0.5-0.8Mpa	≥0.2Mpa	2-5L/min

锯片全自动焊架/Full-automatic welding machine stand for blade OSD-FA-1200

电压	功率	焊接范围	外形尺寸	垂直度	端面跳动	净重	气源压力	水源压力	流量
AC 220V	36W	300mm-1200mm	850mm*750mm*1500mm	≤±0.03mm	≤±0.03mm	185Kg	0.5-0.8Mpa	≥0.2Mpa	2-5L/min
Voltage	Power	Application range	Size	Verticality	Face Runout	Net weight	Air source pressure	Cooling Water Pressure	Cooling Water flow
AC 220V	36W	300mm-1200mm	850mm*750mm*1500mm	≤±0.03mm	≤±0.03mm	185Kg	0.5-0.8Mpa	≥0.2Mpa	2-5L/min

金刚石锯片锤刀头机/Diamond segments hammer OSD-HR-800

焊接范围	电压	净重
300mm-800mm	380V	90kg
Application range	Voltage	Net weight
300mm-800mm	380V	90kg

刀头/diamond segment

国际标准钻头刀齿

贯通提供各种钻头刀齿，以便专业承包商开始焊接水钻钻头作业。我们有用于切割混凝土，沥青和石块刀齿。高度和厚度可定制。我们的钻头刀齿提供了良好的切割速度，在各种各样的材料中具有良好的使用寿命，并能很好地处理钢筋

International -Standard Core Bit Segments

OSD offers a wide variety of core drilling segments to allow professional contractors to weld their own bits. Concrete, asphalt and stone segments are in stock. Custom heights and thicknesses are available.

Our bit segments provide good cutting speed with good life in a wide variety aggregates, and handle steel very well.



Note:

1. For all types diamond segment, we have the diamond segment for 20MM-500MM core drill bits .
2. We also provided ODM and OEM service .

1. 对于所有类型的钻头刀齿部分，我们有用于20MM-500MM的水钻钻头。
2. 我们还提供ODM和OEM定制服务。



基体/Barrel for core drill bits

钻头基体参数/Core Bits Barrel Specification

钻头基体，主要用于建筑行业钻孔切割，但是钻头基体是半加工的，还需要和刀齿焊接一起才能使用。

我们的钻头基体的优点：

1. 跑动非常好。
2. 管厚公差为 ± 0.1 。直径公差为 ± 0.1 。
3. 材料是20# 激光焊接和高频都非常好。
4. 我们的钻头基体是无缝的。

Core Drill Barrels, are the most professional product. please notice that the core drill barrels are half finished without diamond segments.the advantages of our core barrels:

1. the Run-out is very good.
2. the tolerance of tube thickness is ± 0.1 . the tolerance of diameter is ± 0.1 .
3. the material is 20# the laser weld and high frequency are both very good.
4. our core barrels are seamless.



Notice:

1. These sizes are most popular, we can make the barrel as your requirements.
2. We can provided OEM or ODM service.



直径	厚度	总长	丝牙
Cutting Diameter (mm)	Thickness(mm)	Total Length(mm)	Threads
18-132mm	1.5	350/400/450/500/550/600	1 1/4UNC,M22, 1/2"BSP
140-245mm	2.5	350/400/450/500/550/600	1 1/4UNC,M22, 1/2"BSP
250-400mm	3.0	350/400/450/500/550/600	1 1/4UNC,M22, 1/2"BSP





金刚石钻头/ Core drill bits

优质金刚石核心钻头，采用激光焊接或者高频焊接部件。高金刚石浓度提供了极高的切削性能和长使用寿命，特别推荐用于手动和固定湿式钻孔。适用于钢筋混凝土，沥青，砖石，天然和人造石

Quality diamond core drill bits set with laser-welded or High-Frequency weld segments. The high diamond concentration provides exceptionally high cutting performance as well as long operating life, especially recommended for hand-operated and stationary wet drilling. Suitable for reinforced concrete, asphalt, masonry, natural and artificial stone.

切墙机/ Wall cutter machine

产品信息/Product description

墙体切割机主要用于钢筋混凝土墙体，砖墙材料和石材的切割开缝，也可用于旧建筑物的改造，加固和设计变更，另外墙体切割器 无损伤地切开门，窗和电梯，节省时间，资源和费用。一套墙壁切割机，主机一台，1.2M导轨两根，一张锯片和一个无尘罩

Wall cutter is mainly used for cutting and opening sewing on the reinforced concrete wall, brick wall material and the stone material, and also it can be used for transformation, reinforcement and the design change of the old building, in addition, the wall cutter can cut the door, window and the lift with a result of no damage, and also saving time, resource and expense.

One set wall cutting machine, including one set host, two pcs 1.2M rails, one pcs saw blade and one pcs dust-free cover



切墙机/ wall cutter machine



1

型号/Model No: OSD-M-800

操作方式	电压	频率	功率	应用锯片	最大切割深度	净重
手动	110V/220V/240V	50-60Hz	4680W	12"-32" 300mm-800mm	320mm	85kg
Operation method	Rated voltage	Rated frequency	Rate input power	Saw blade used	Max cutting depth	Net Weight
Manual	110V/220V/240V	50-60Hz	4680W	12"-32" 300mm-800mm	320mm	85kg



2

型号/Model No: OSD-M-1000

操作方式	电压	频率	功率	应用锯片	最大切割深度	净重
手动	110V/220V/240V	50-60Hz	5680W	300mm-1000mm	420mm	95kg
Operation method	Rated voltage	Rated frequency	Rate input power	Saw blade used	Max cutting depth	Net Weight
Manual	110V/220V/240V	50-60Hz	5680W	300mm-1000mm	420mm	95kg



3

型号/Model No: OSD-M-1200

操作方式	电压	频率	功率	应用锯片	最大切割深度	净重
手动	110V/220V/240V	50-60Hz	6280W	300mm-1200mm	520mm	105kg
Operation method	Rated voltage	Rated frequency	Rate input power	Saw blade used	Max cutting depth	Net Weight
Manual	110V/220V/240V	50-60Hz	6280W	300mm-1200mm	520mm	105kg

切墙机/ wall cutter machine



4

型号/Model No: OSD-SA-800

操作方式	电压	频率	功率	应用锯片	最大切割深度	净重
半自动	110V/220V/240V	50-60Hz	4680W	12"-32" 300mm-800mm	320mm	85kg
Operation method	Rated voltage	Rated frequency	Rate input power	Saw blade used	Max cutting depth	Net Weight
Semi-automatic	110V/220V/240V	50-60Hz	4680W	12"-32" 300mm-800mm	320mm	85kg



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型号/Model No: OSD-SA-1000

操作方式	电压	频率	功率	应用锯片	最大切割深度	净重
半自动	110V/220V/240V	50-60Hz	5680W	300mm-1000mm	420mm	95kg
Operation method	Rated voltage	Rated frequency	Rate input power	Saw blade used	Max cutting depth	Net Weight
Semi-automatic	110V/220V/240V	50-60Hz	5680W	300mm-1000mm	420mm	95kg



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型号/Model No: OSD-SA-1200

操作方式	电压	频率	功率	应用锯片	最大切割深度	净重
半自动	110V/220V/240V	50-60Hz	6280W	300mm-1200mm	520mm	105kg
Operation method	Rated voltage	Rated frequency	Rate input power	Saw blade used	Max cutting depth	Net Weight
Semi-automatic	110V/220V/240V	50-60Hz	6280W	300mm-1200mm	520mm	105kg



金刚石钻孔机

产品信息/Product Description

金刚石钻孔机是在钢筋混凝土，岩石，陶瓷，玻璃和防火材料上钻孔的新工具，具有效率高，孔壁光滑，钻孔准确等特点，广泛应用于建筑施工，机场，跑道建设，水电，热能和燃气安装工程以及铁路和桥梁建设。

Diamond core drill is a new tool for drilling holes on reinforced concrete, rocks, ceramics, glass and fire-proof materials. It features in high-efficiency, smooth hole-wall and accurate drilling. This machine is widely used in building construction, airport, runway construction, water, electricity, heat and gas installation engineering as well as railways and bridges construction.

OSD-200

OSD-250

OSD-300

OSD-350

OSD-400

OSD-500

1

2

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型号/Model No: OSD-200

钻孔直径	电压	频率	功率	主轴丝牙	空载速度	净重
15-200mm	110V/220V/240V	50-60Hz	3650W	1 1/4-7 UNC A rod or Beijing thread	700 r/min	20kg
Drill range	Rated voltage	Rated frequency	Rate input power	Spindle thread	No-load speed	Net Weight
15-200mm	110V/220V/240V	50-60Hz	3650W	1 1/4-7 UNC A rod or Beijing thread	700 r/min	20kg

型号/Model No: OSD-250

钻孔直径	电压	频率	功率	主轴丝牙	空载速度	净重
15-250mm	110V/220V/240V	50-60Hz	3950W	1 1/4-7 UNC A rod or Beijing thread	600 r/min	22kg
Drill range	Rated voltage	Rated frequency	Rate input power	Spindle thread	No-load speed	Net Weight
15-250mm	110V/220V/240V	50-60Hz	3950W	1 1/4-7 UNC A rod or Beijing thread	600 r/min	22kg

Diamond core drilling machine

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型号/Model No: OSD-300

钻孔直径	电压	频率	功率	主轴丝牙	空载速度	净重
15-350mm	110V/220V/240V	50-60Hz	4350W	1 1/4-7 UNC A rod or Beijing thread	580 r/min	24kg
Drill range	Rated voltage	Rated frequency	Rate input power	Spindle thread	No-load speed	Net Weight
15-350mm	110V/220V/240V	50-60Hz	4350W	1 1/4-7 UNC A rod or Beijing thread	580 r/min	24kg

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型号/Model No: OSD-350

钻孔直径	电压	频率	功率	主轴丝牙	空载速度	净重
15-350mm	110V/220V/240V	50-60Hz	4680W	1 1/4-7 UNC A rod or Beijing thread	550 r/min	26kg
Drill range	Rated voltage	Rated frequency	Rate input power	Spindle thread	No-load speed	Net Weight
15-350mm	110V/220V/240V	50-60Hz	4680W	1 1/4-7 UNC A rod or Beijing thread	550 r/min	26kg

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型号/Model No: OSD-400

钻孔直径	电压	频率	功率	主轴丝牙	空载速度	净重
15-400mm	110V/220V/240V	50-60Hz	4980W	1 1/4-7 UNC A rod or Beijing thread	500r/min	28kg
Drill range	Rated voltage	Rated frequency	Rate input power	Spindle thread	No-load speed	Net Weight
15-400mm	110V/220V/240V	50-60Hz	4980W	1 1/4-7 UNC A rod or Beijing thread	500 r/min	28kg

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型号/Model No: OSD-250A

Feature: 0-90 angle adjustable

钻孔直径	电压	频率	功率	主轴丝牙	空载速度	净重
15-250mm	110V/220V/240V	50-60Hz	3950W	1 1/4-7 UNC A rod or Beijing thread	600 r/min	25kg
Drill range	Rated voltage	Rated frequency	Rate input power	Spindle thread	No-load speed	Net Weight
15-250mm	110V/220V/240V	50-60Hz	3950W	1 1/4-7 UNC A rod or Beijing thread	600 r/min	25kg

